



2025+

# The Fuel Science Center

Adaptive Conversion Systems for Renewable Energy and Carbon Sources  
PI-Workshop | Follow-Up Proposal 2025+

07.06.2023





# Structure of the Research Program: Examples for new 'TRT's

## Competence Areas

CA1:  
Molecular Transformations  
and Interactions

CA2:  
Interfacial Phenomena  
and Devices

CA3:  
Fuel Design and Sustainable  
Cross-sectorial Value Chains

Translational Research Teams  
(TRTs)

Systems Design Forum

Ammonia Combustion (1)

Carbon-based (drop-in) Fuels (2)

Liquid Energy Carrier for Fuel Cells (3)

Anti-Fragile Cross-Sectoral Systems Through Diversification and Parallelization (4)

Integrated CO<sub>2</sub> Capture & Conversion (5)

Sustainable Building Blocks, Monomers & Solvents (6)

.....

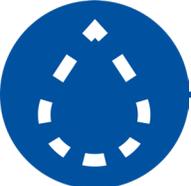
**Molecule**

**Device**

**System**

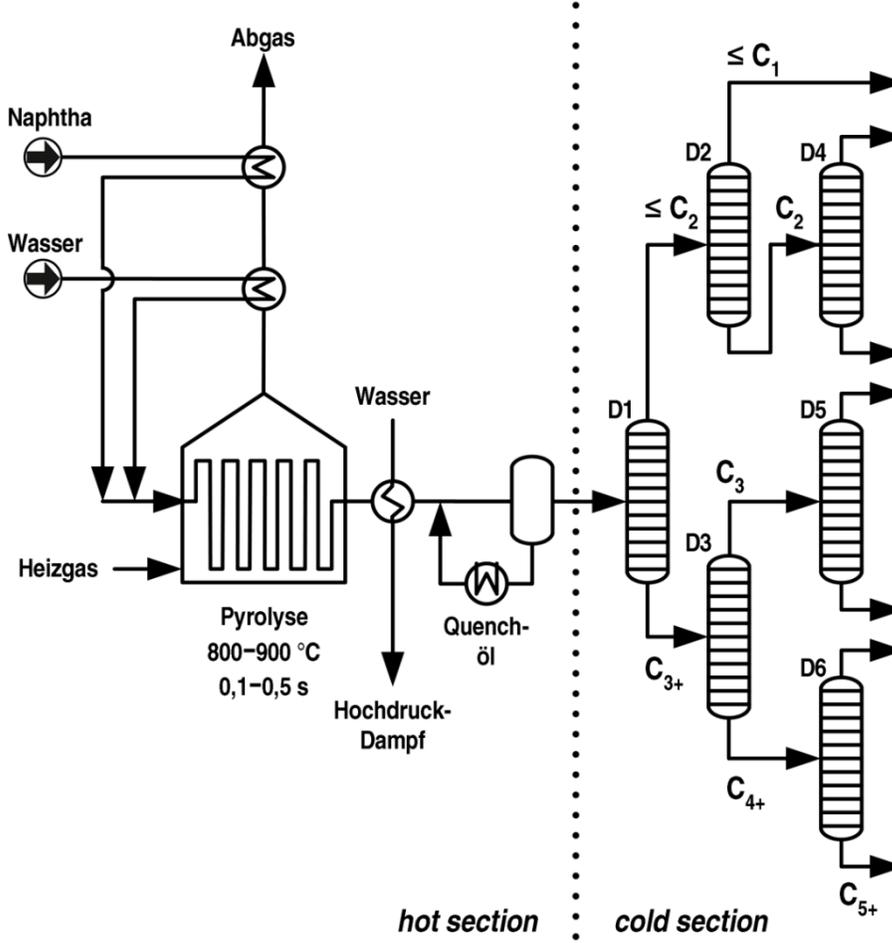


# Sustainable Building Blocks, Monomers & Solvents



# Basis of chemical Industry today

## Steamcracker



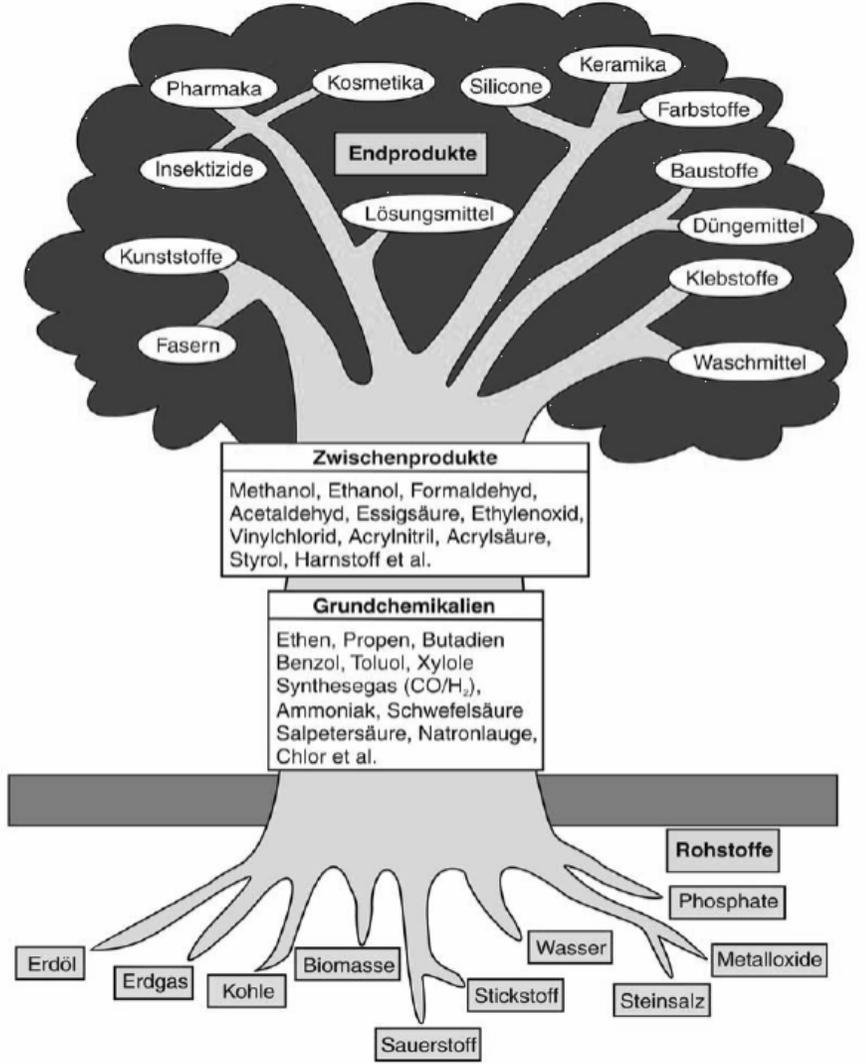
Produkt	Siedepunkt (°C)	Anteil (%)
Wasserstoff	- 253	1
Methan	- 161	16
Ethen	- 104	34
Ethan	- 87	2
Propen	- 47	17
Propan	- 42	1
C <sub>4</sub> -Schnitt :		10
Isobuten	- 6,9	
1-Buten	- 6,3	
Butadien	- 4,4	
Pyrolysebenzin :		19
Isopren	+ 34	
Benzol	+ 80	
Toluol	+ 110	
p-Xylol	+ 138	

Ethen

Propen

Buten/  
Butadiene

BTX  
(Aromatics)



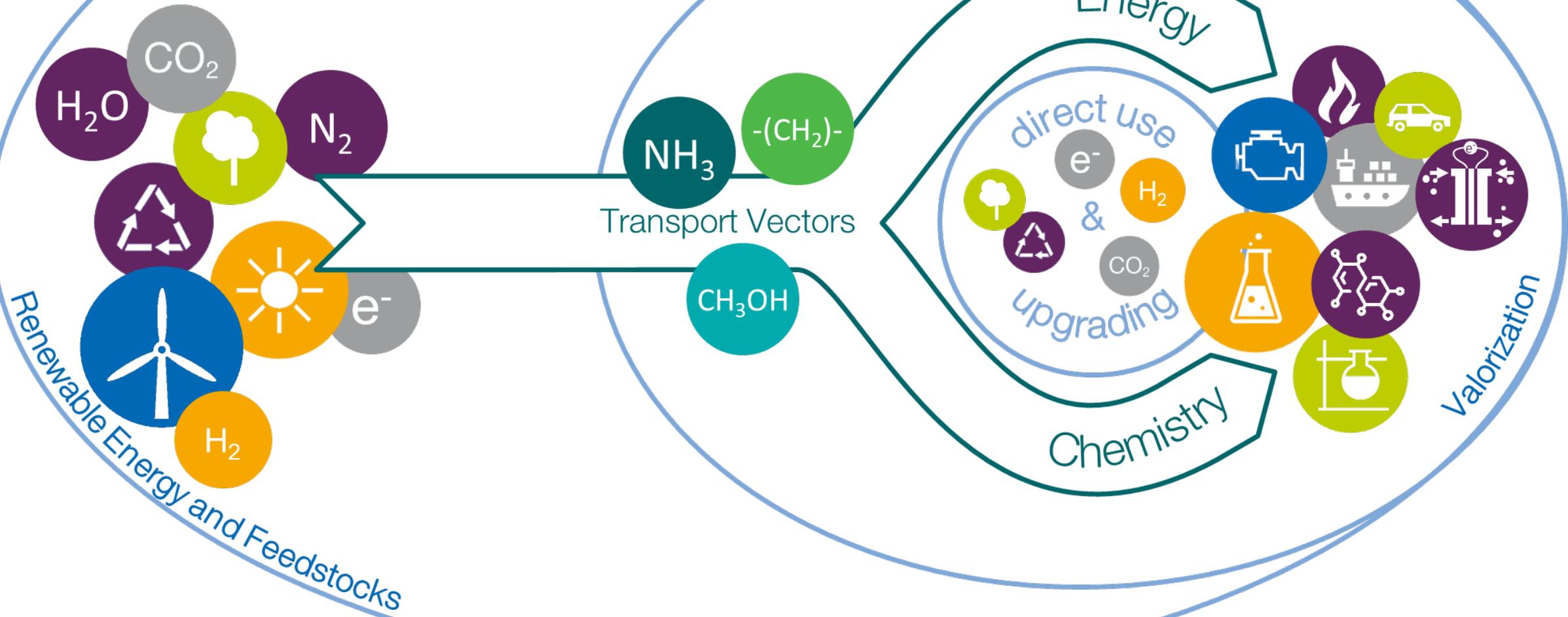
# Mission of the FSC



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FSC Systems

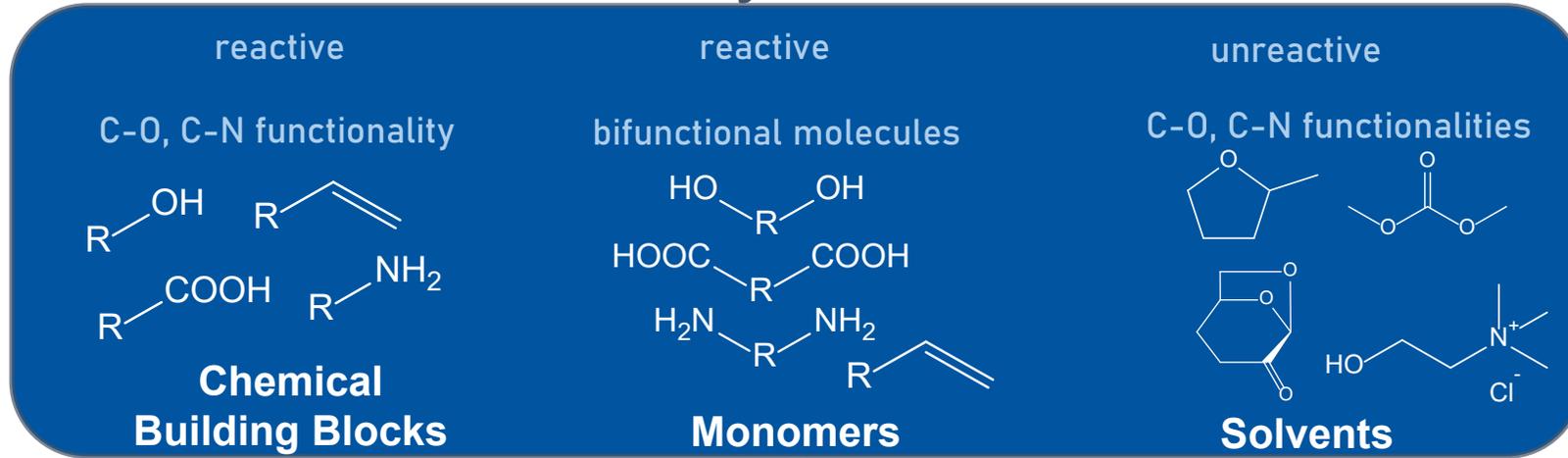
FSC Technologies



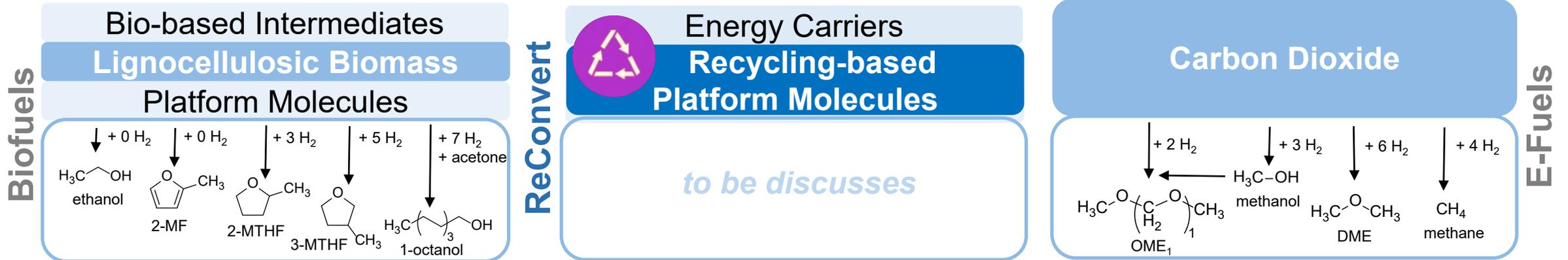


# Integration of Feedstocks and Energy Sources

## Bio-hybrid Fuels

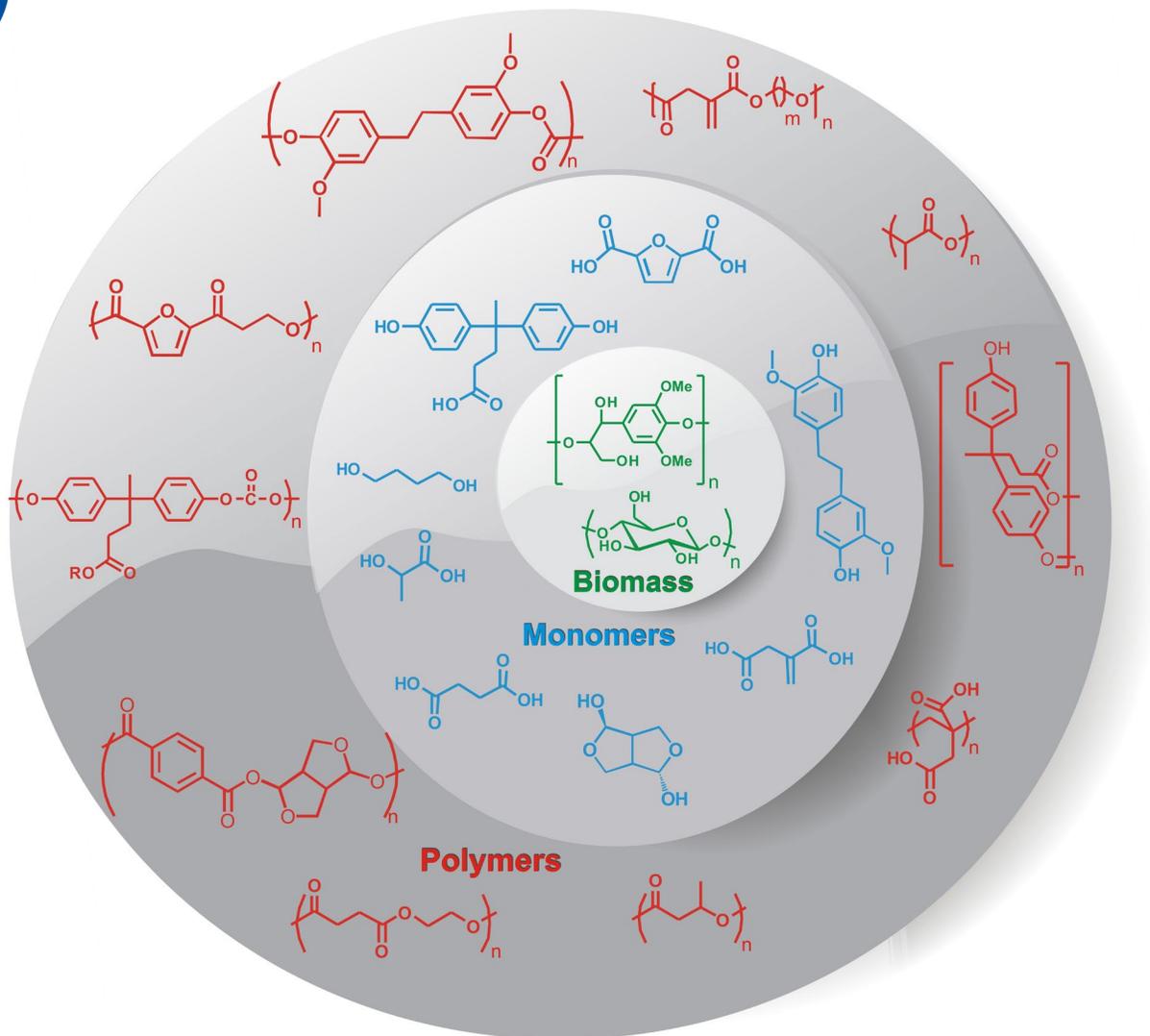


<https://pubs.acs.org/doi/10.1021/acs.chemrev.7b00571v>





# Valorising the diversity of biomass

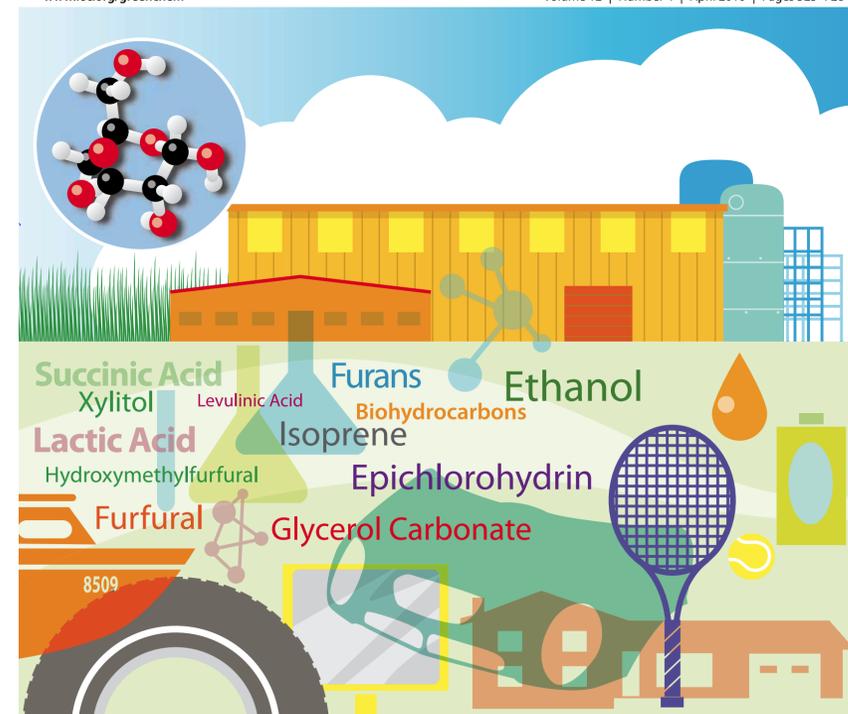


## Green Chemistry

Cutting-edge research for a greener sustainable future

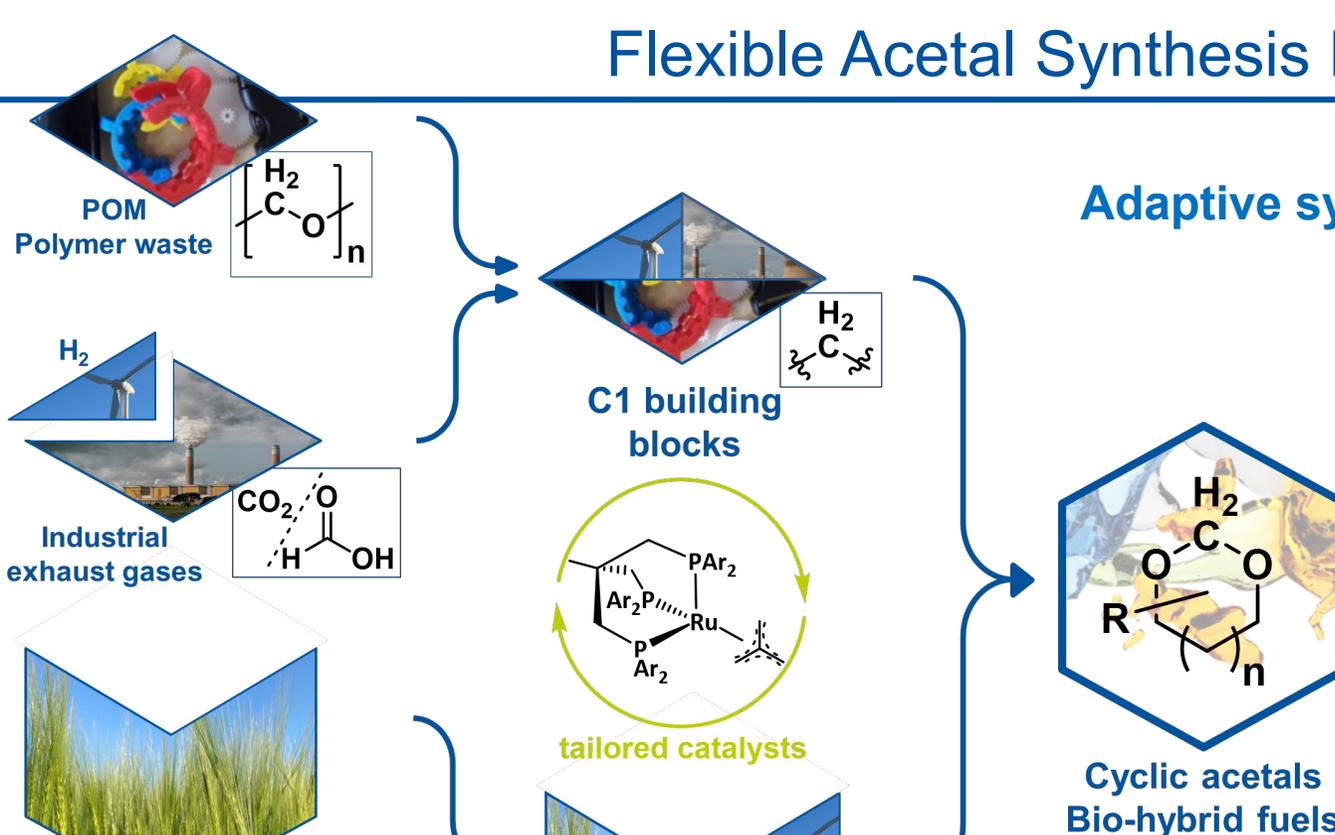
[www.rsc.org/greenchem](http://www.rsc.org/greenchem)

Volume 12 | Number 4 | April 2010 | Pages 525-728



J. J. Bozell & G. R. Petersen, *Green Chem.* **2010**, *12*, 539

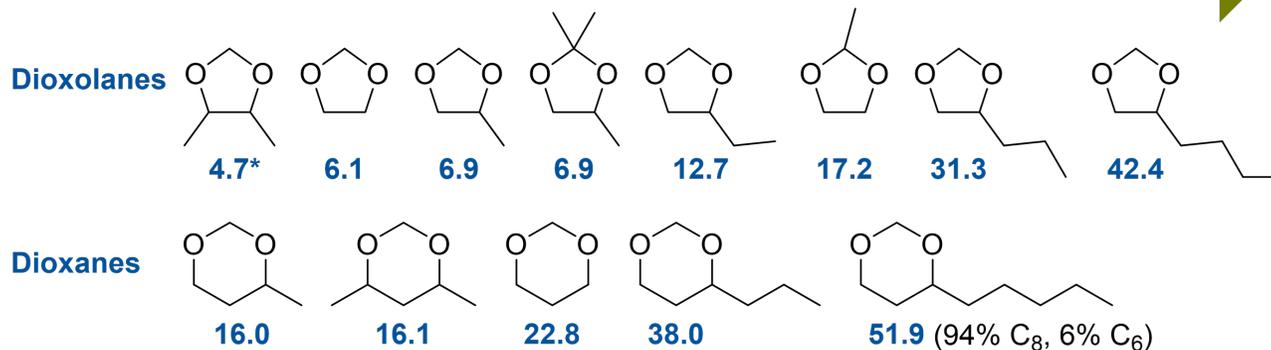
# Flexible Acetal Synthesis Routes



## Adaptive synthesis route to bio-hybrid fuels:

- C-sources can be switched: biomass, polymer waste & industrial exhaust gases
- Adaptation to regional and seasonal availability

Increasing DCN



\*Measurement done in manual Setup, result in DCN measurement might differ (~max.+2)

J. Klankermayer, K. Beydoun, K. Thenert, J. Wiesenthal, C. Hoppe, *ChemCatChem* **2020**, *12*, 1944-1947.

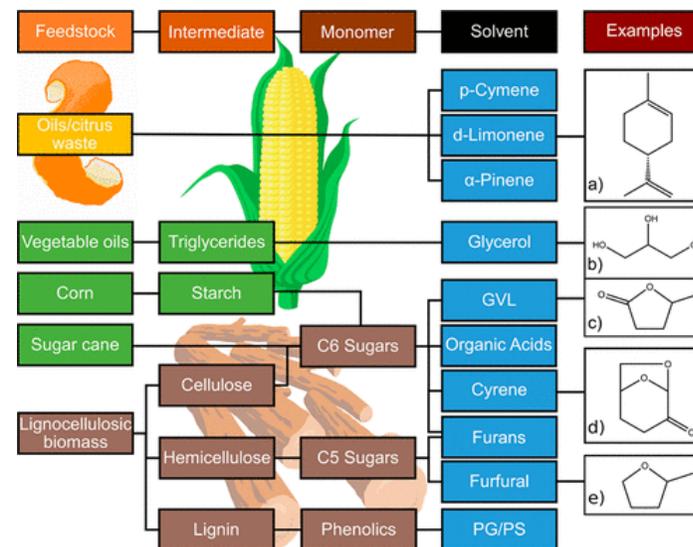
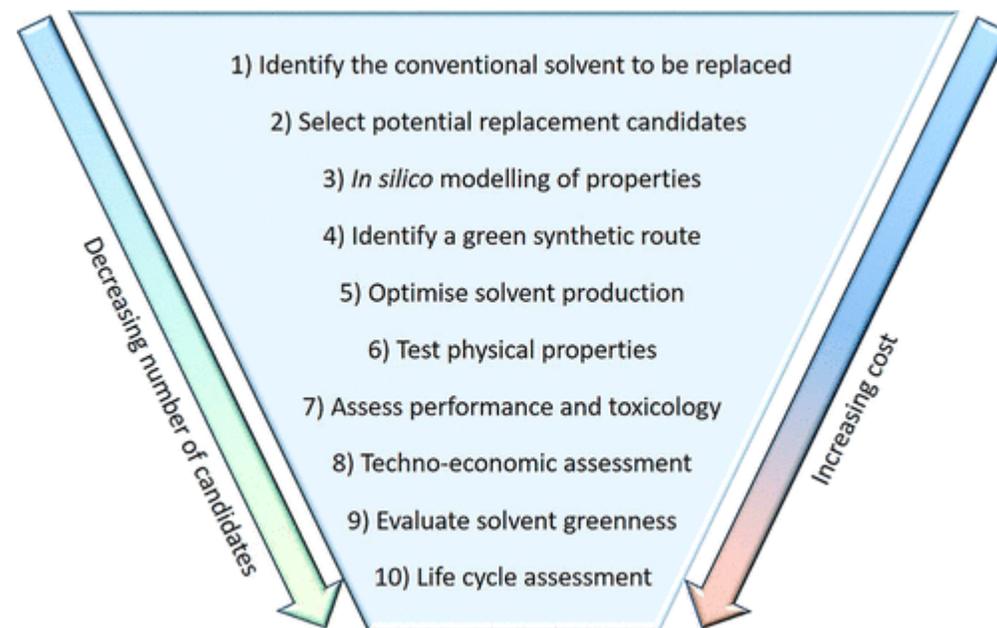
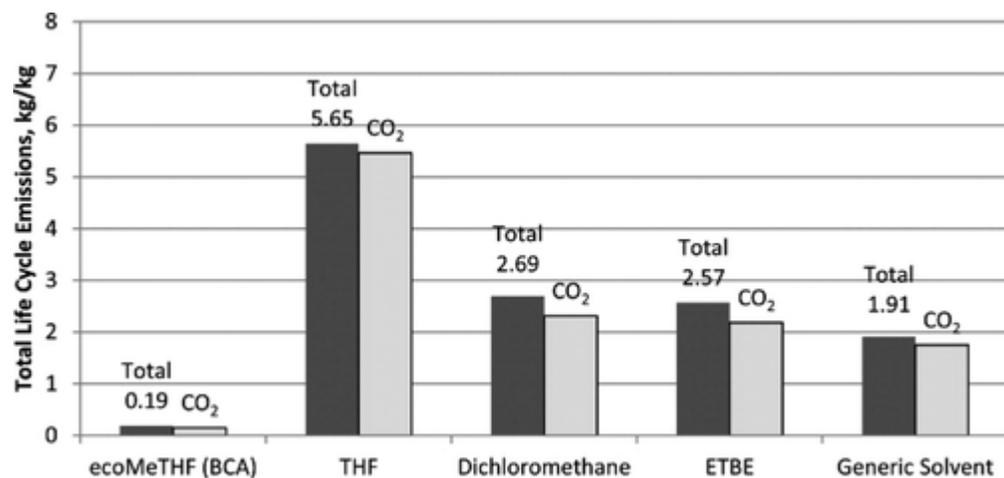
K. Beydoun, J. Klankermayer, *ChemSusChem* **2020**, *13*, 488-492

S. Westhues, J. Idel, J. Klankermayer, *Sci. Adv.* **2018**, *4*, eaat9669.

EN 17155



# Green Solvents





## Environmental, health and safety assessment of organic solvents

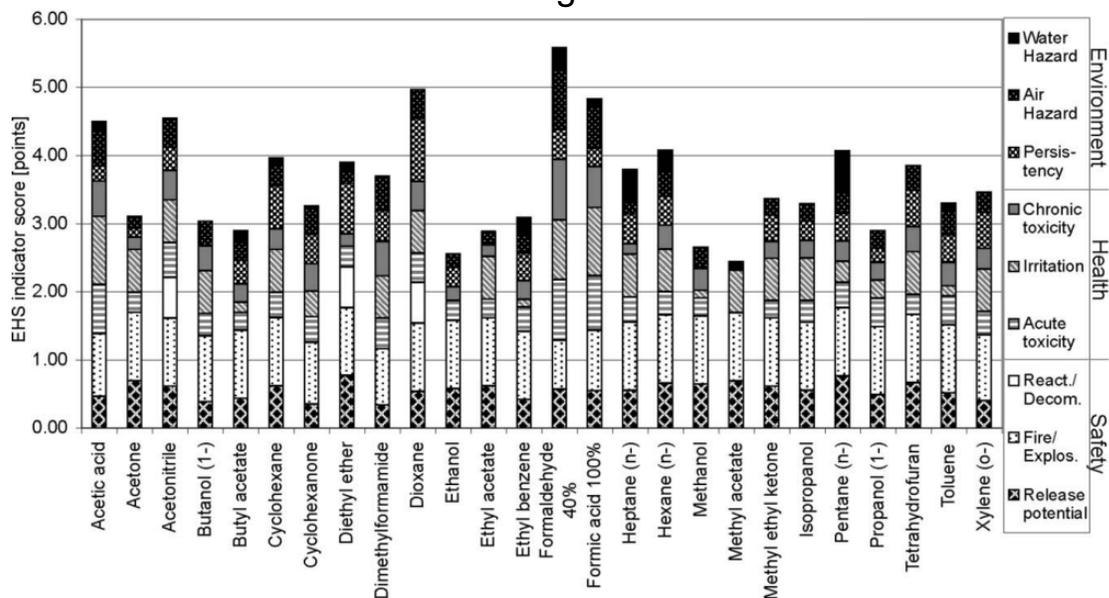


Fig. 2 Results of the EHS method for the 26 pure organic solvents (step (1) in the framework for the assessment of green solvents). The EHS result score is composed of environmental indicators (water and air hazard, persistency), as well as indicators for health (chronic and acute toxicity and irritation) and safety (reaction/decomposition, fire/explosion, release potential) hazards. The results were calculated using the EHS-Tool.<sup>14</sup>

## Combination of the EHS and LCA method

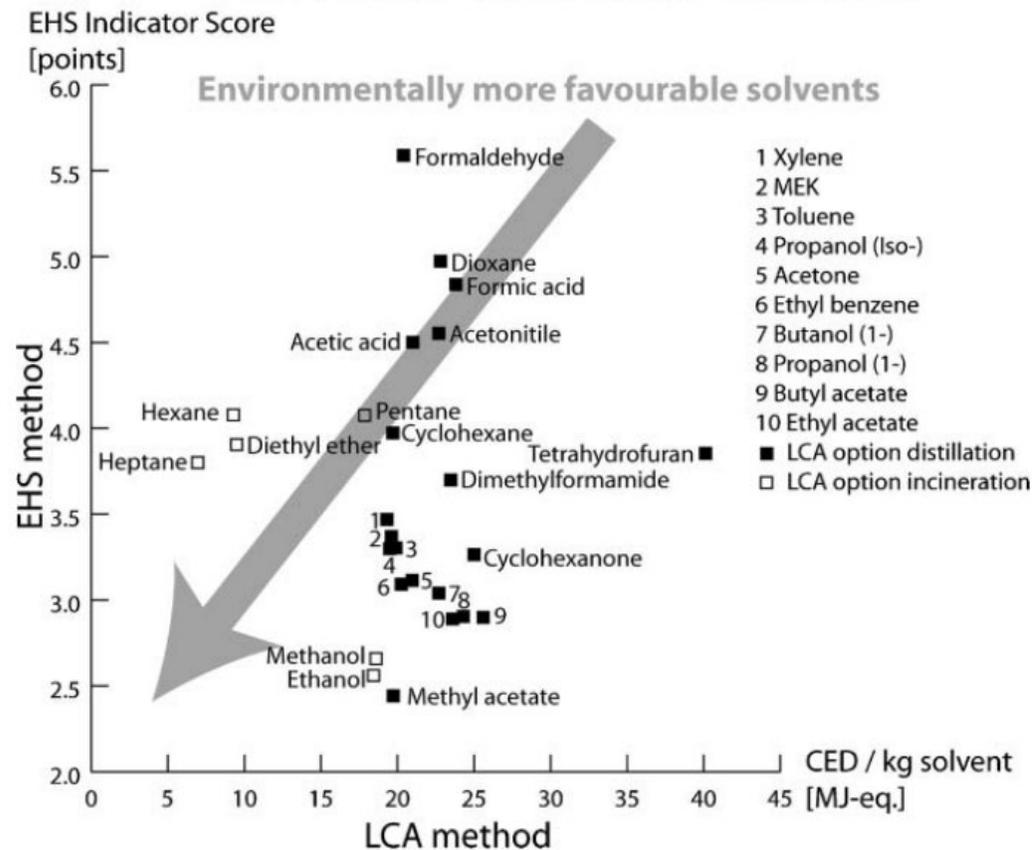


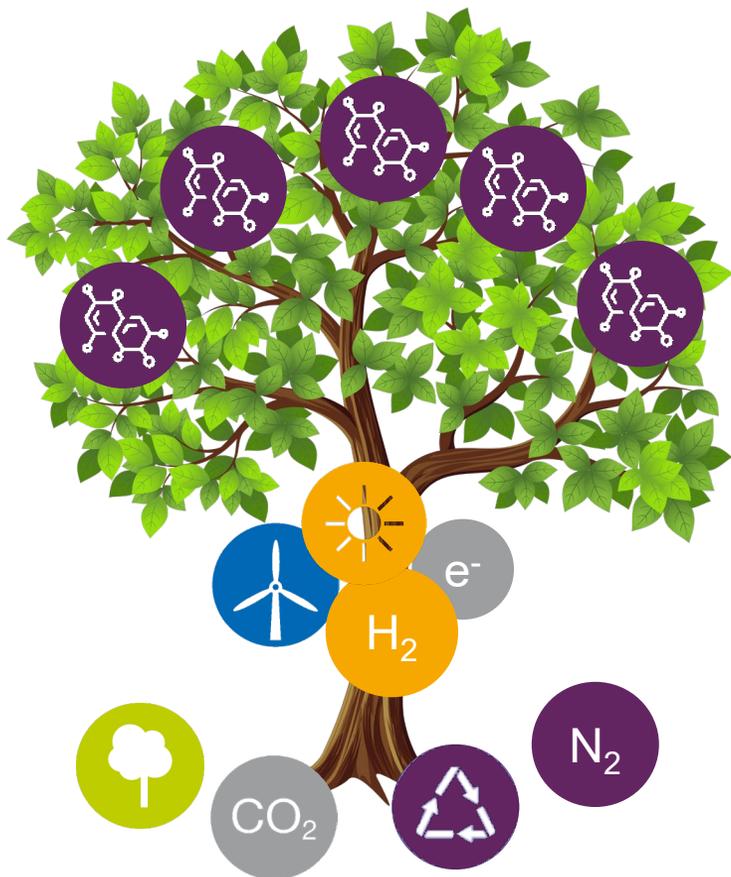
Fig. 4 Environmental assessment of the 26 organic solvents: combination of the EHS method with the LCA method (step (3) of the framework for the assessment of green solvents).



# Workshop Results

## New Chemist-Tree

based on  
Chemical energy carriers, biomass,  
CO<sub>2</sub>, recycling



### Targets:

1. Better paths to known products
2. Better performance of novel products  
→ integrated product and process design

### Measures of „performance“

- Properties for Application
- Recycability via selective bond cleavage
- Biodegradability
- Overall TCA, toxicology, etc.

### Methods:

Adaptivity of transformations  
regarding feedstock and energy  
base, etc....



# Required Competences

## Molecular Modelling & Analysis

- predicting molecular properties, mechanisms, etc.
- using data-intelligent synthetic accessibility
- operando analyses

Leonhard, Kethan, Piccini, Zobel,  
de Beer, Schönebeck

## Molecular Transformations

- Catalytic bond formation & cleavage
- Different Energy Inputs
- Flexible Feedstock base
- Adaptive Transformations

Blank, Rother, Lauterbach, Magnus, Bolm,  
Herres-Pawlis, Leitner, Leonori, Klankermayer,  
Palkovits, N.N. Simon, Schwaneberg

## Reaction Eng. & Process Design

- Integrated Product & Process Design
- Adaptive Technologies/Multiphase Reactors
- Hybride Processes
- Integrated Value Chains

Jupke, Mitsos, Eichel, Wessling, Mechler  
Keller, Linkhorst

## System

- Feedstock Availability
- Supply Chain Flexibility/Resilience
- Assessment (LCA and beyond)

Walther, van der Assen, Mitsos



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